



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0115-01
Job Sheet 177221



Part No: SK145-0115-01

Job Qty: 12 ea

Part Name: Clamp Assembly, Rotor Blade, Folding (661K1891-107A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 5/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	12 pcs	5/25/18	5/25/18	0.00	0.00	Small Fab-8		MLC DAS 38
120	QC	12 pcs	5/25/18	5/25/18	0.00	0.00	QC5		MLC 38
130	Packaging	12 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3-1	JUN 5 2018	MLC 6 1-89
140	QC21-SA	12 Ea	5/25/18	5/25/18	0.00	0.00	QC21		9-89

Part Op
Descriptions: 110 - INSTALL CLAMP HANDLES IN CLAMP BAR WITH SPRING PIN AS PER DWG

DAS
21
9-89 JUN 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
NAS561-4-13	Spring Pin	24 Ea (2 ea)	90-Start up Operation	5037673x14 507472-ND
SK145-0115-20	Clamp Bar	12 Ea (1 ea)	90-Start up Operation	5074623
SK145-0115-21 155	Clamp Handle	12 Ea (1 ea)	90-Start up Operation	5077286
SK145-0115-22 155	Clamp Handle	12 Ea (1 ea)	90-Start up Operation	5077392

outsouree
ENC 12/14
ENC 12/14

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation 352	NAS561-4-13	24	75	0
	SK145-0115-20	12	36	0
	SK145-0115-21	12	0	0
	SK145-0115-22	12	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S077917



Part: SK145-0115-01

Job No: 177221

Serial No/Batch: S077917

Revision: 0

Inspector:

Exp Date: 06/05/2018

Instructions:

Date: 06/05/18